

Supplementary Material

Supplementary Table S1: Chemical composition of two MgO-rich slags, named Slag A and Slag R, measured by XRF (OTH=other minor oxides, LOI=loss on ignition at 950 °C).

Elements (wt. %)	SiO ₂	Al ₂ O ₃	Fe ₂ O ₃	CaO	MgO	Na ₂ O	K ₂ O	Cr ₂ O ₃	MnO	LOI	OTH
Slag A	21.05	8.54	11.37	20.87	14.87	0.13	0.17	3.76	2.24	14.15	2.80
Slag R	13.69	5.20	4.64	27.85	23.25	0.28	0.14	0.18	0.62	20.47	4.43

Supplementary Table S2: Chemical composition of CaO-rich slags, named BOF and De-S slag, and stone wool measured by XRF. (OTH=other minor oxides, LOI=loss on ignition at 950 °C).

	CaO	Al ₂ O ₃	SiO ₂	MgO	SO ₃	Fe ₂ O ₃	Na ₂ O and K ₂ O	LOI	OTH
BOF slag	54.6	1.2	12.3	1.9	0.2	21.4	-	2.6	8.4
De-S slag	55.4	2.2	15.2	1.6	5.0	16.1	-	8.7	4.5
Stone wool	18.3	15.4	38.9	11.6	-	11.1	1.7	1.7	3.0

Supplementary Table S3: Physical properties of cellulose and basalt fiber used in this investigation

Type	Length (mm)	Diameter (μm)	Young's modulus (GPa)	Tensile strength (MPa)	Density (g/cm ³)
Cellulose fiber	3	15	8.5	750	1.10
Basalt fiber	6	17	100	4500	2.63

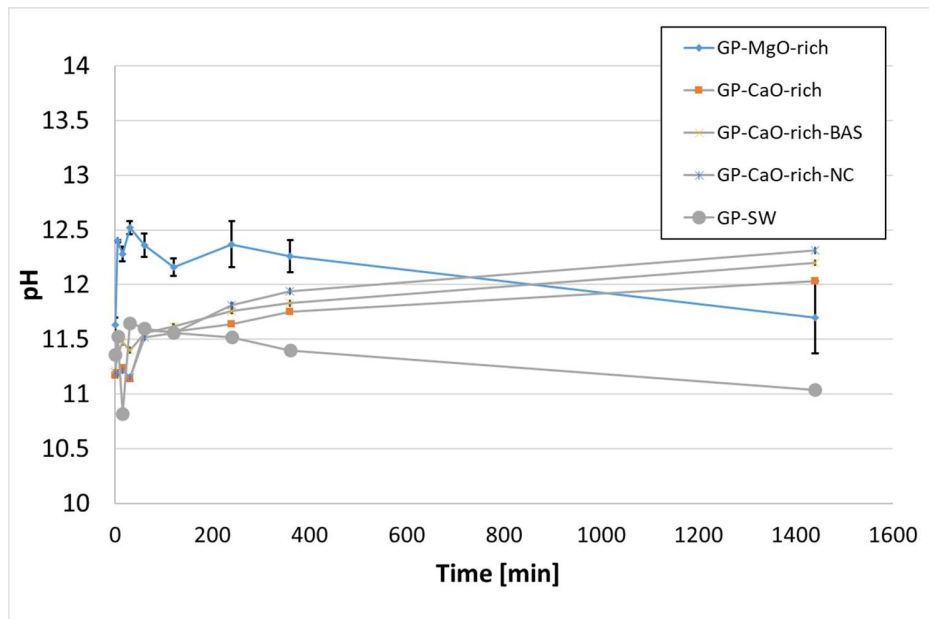


FIGURE S1. Monitoring the pH of water where a piece of sample (S/L=1:10) of each formulation of alkali activated materials was immersed @room temperature. Error bars are reported only for one sample to avoid confusion and overlapping.

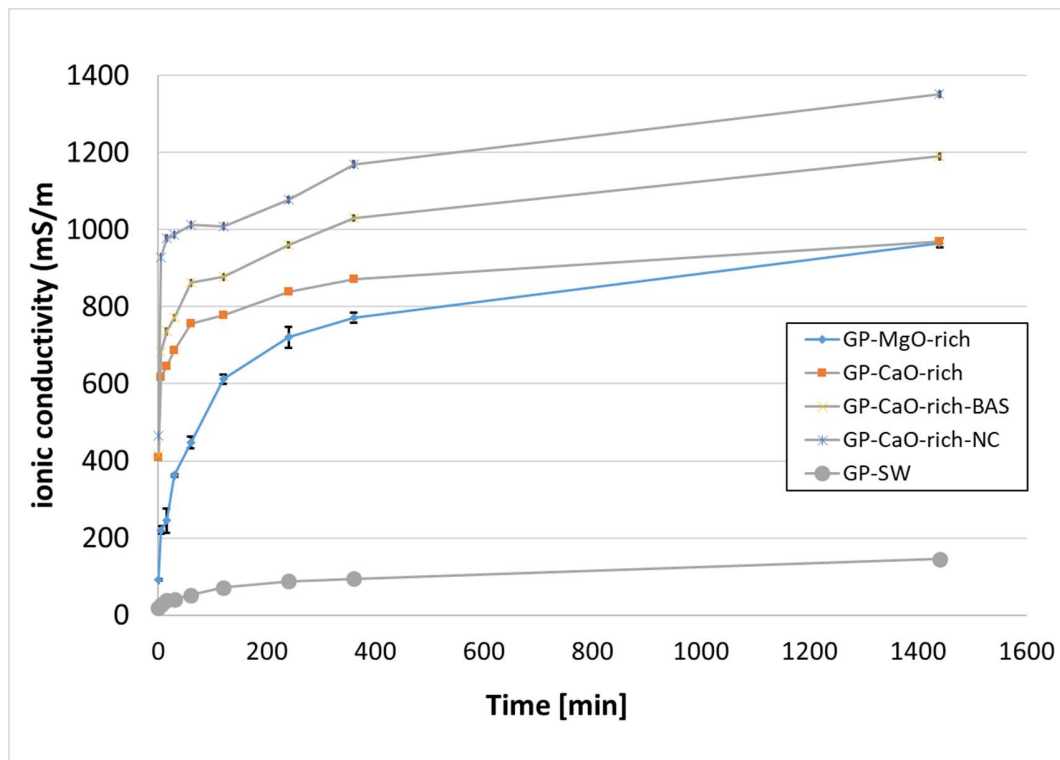


FIGURE S2. Monitoring the ionic conductivity (mS/m) of water where a piece of sample (S/L=1:10) of each formulation of alkali activated materials was immersed @room temperature. Error bars are reported only for one sample to avoid confusion and overlapping.

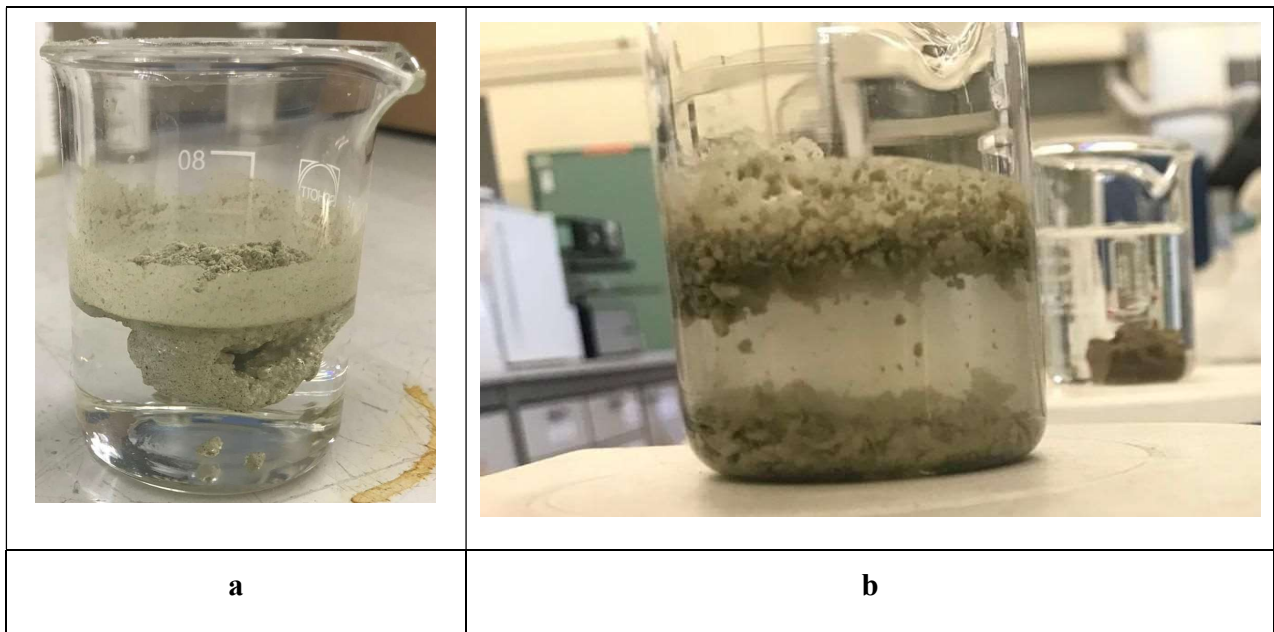


FIGURE S3. Picture of the as stone wool powder floating on water before the leaching tests (a) and after the test (b).

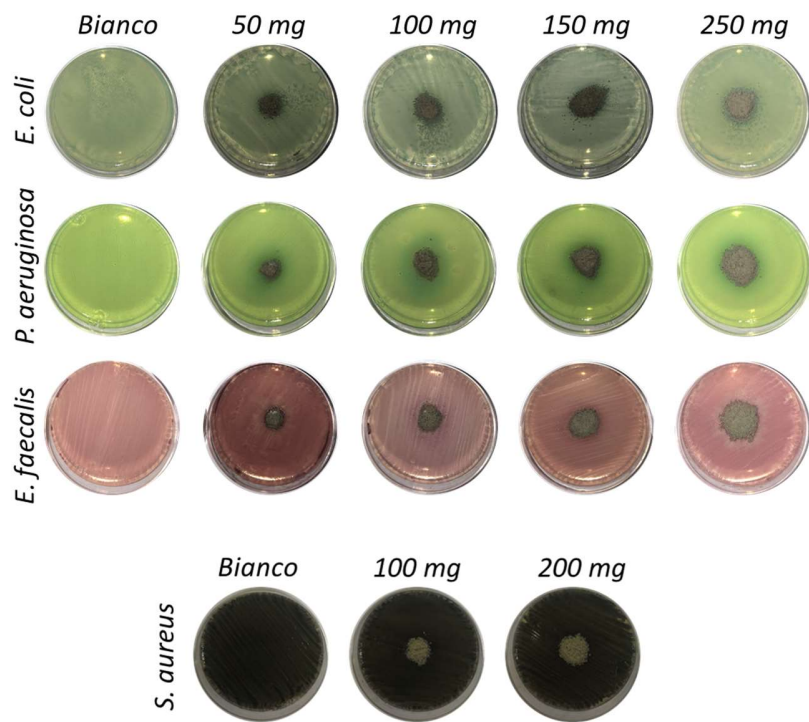


FIGURE S4. Images of bacterial (*E. coli*, *P. aeruginosa*, *E. faecalis*, *S. aureus*) culture plates showing the absence of inhibition halo in presence of different amounts of ordinary Portland cement.