Production and characterization of lightweight aggregates from municipal solid waste incineration fly-ash through single- and double-step pelletization process

## Alberto Ferraro<sup>a</sup>, Vilma Ducman<sup>b</sup>, Francesco Colangelo<sup>c</sup>, Lidija Korat<sup>b</sup>, Danilo Spasiano<sup>a</sup>, Ilenia Farina<sup>c,\*</sup>

<sup>a</sup> Department of Civil, Environmental, Land, Building Engineering and Chemistry, Polytechnic University of Bari, Via E. Orabona 4, 70125, Bari, Italy

<sup>b</sup> Slovenian National Building and Civil Engineering Institute (ZAG), Dimičeva ulica 12, 1000 Ljubljana, Slovenia

<sup>c</sup> Department of Engineering, University of Naples "Parthenope", Centro Direzionale di Napoli, Isola C4, 80143, Naples, Italy

\*Corresponding author: I. Farina (mail: <u>llenia.farina@uniparthenope.it</u>)

## Supplementary material (Figures)



Figure S1. The involved pilot-scale granulator while running the a) single-step, and b) double-step pelletization tests.



Figure S2. XRD analysis of a) cement, b) GBFS, and c) MS.



Figure S3. SEM analysis of a) cement, b) GBFS, and c) MS.



Figure S4. TGA data for a) cement and b) MS.

a)

b)



Figure S5. Particle size distribution of a) GBFS and b) MS and cumulative particle size distribution of c) GBFS and d) MS.